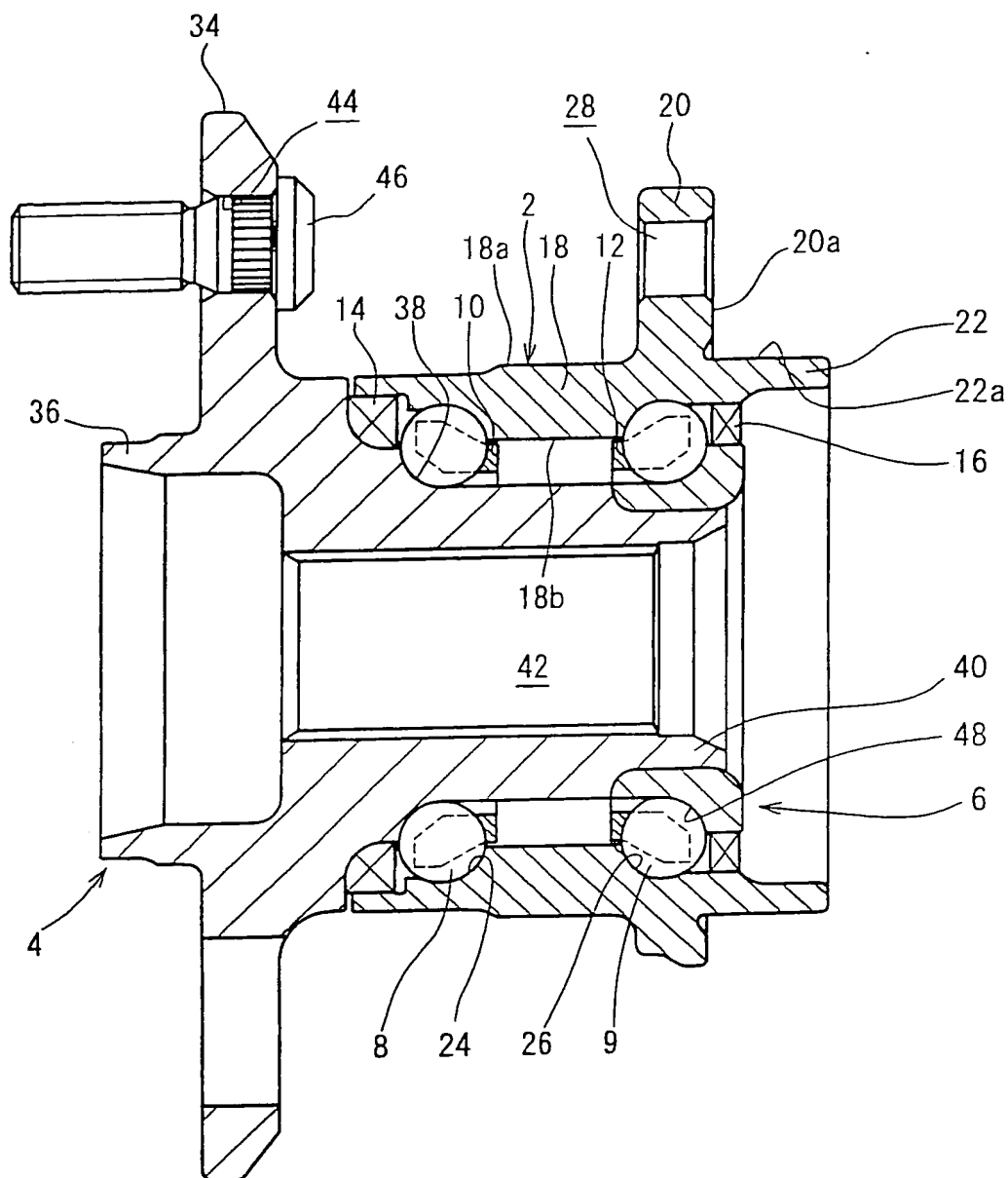
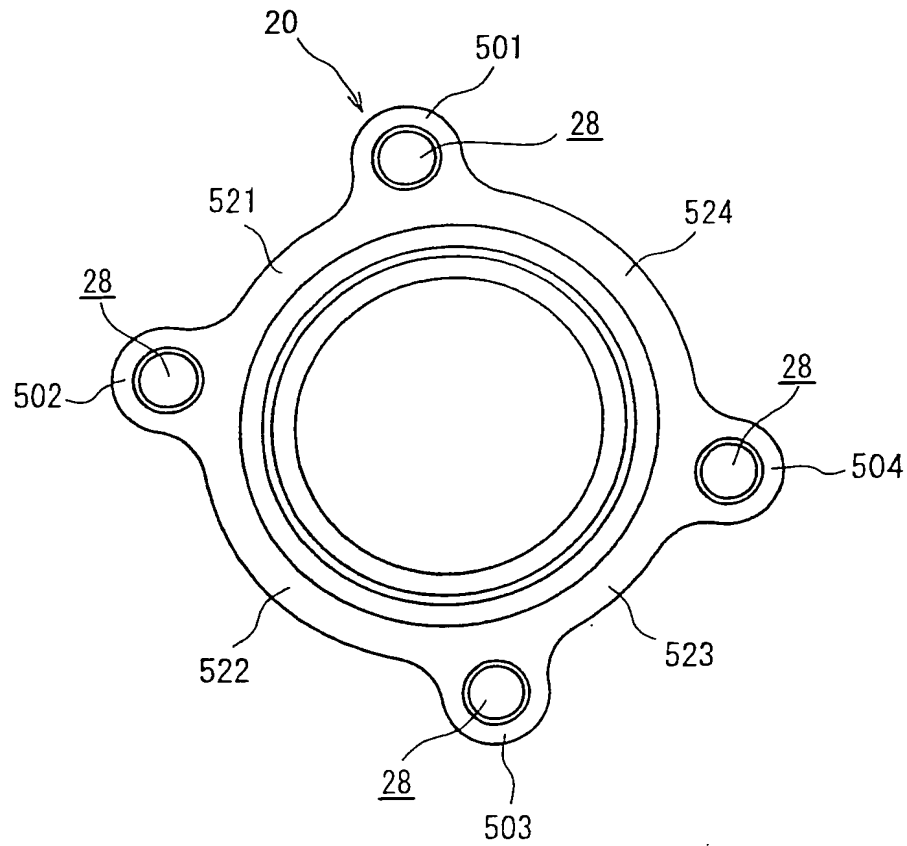


Title: METHOD OF MANUFACTURING BEARING DEVICE FOR VEHICLE

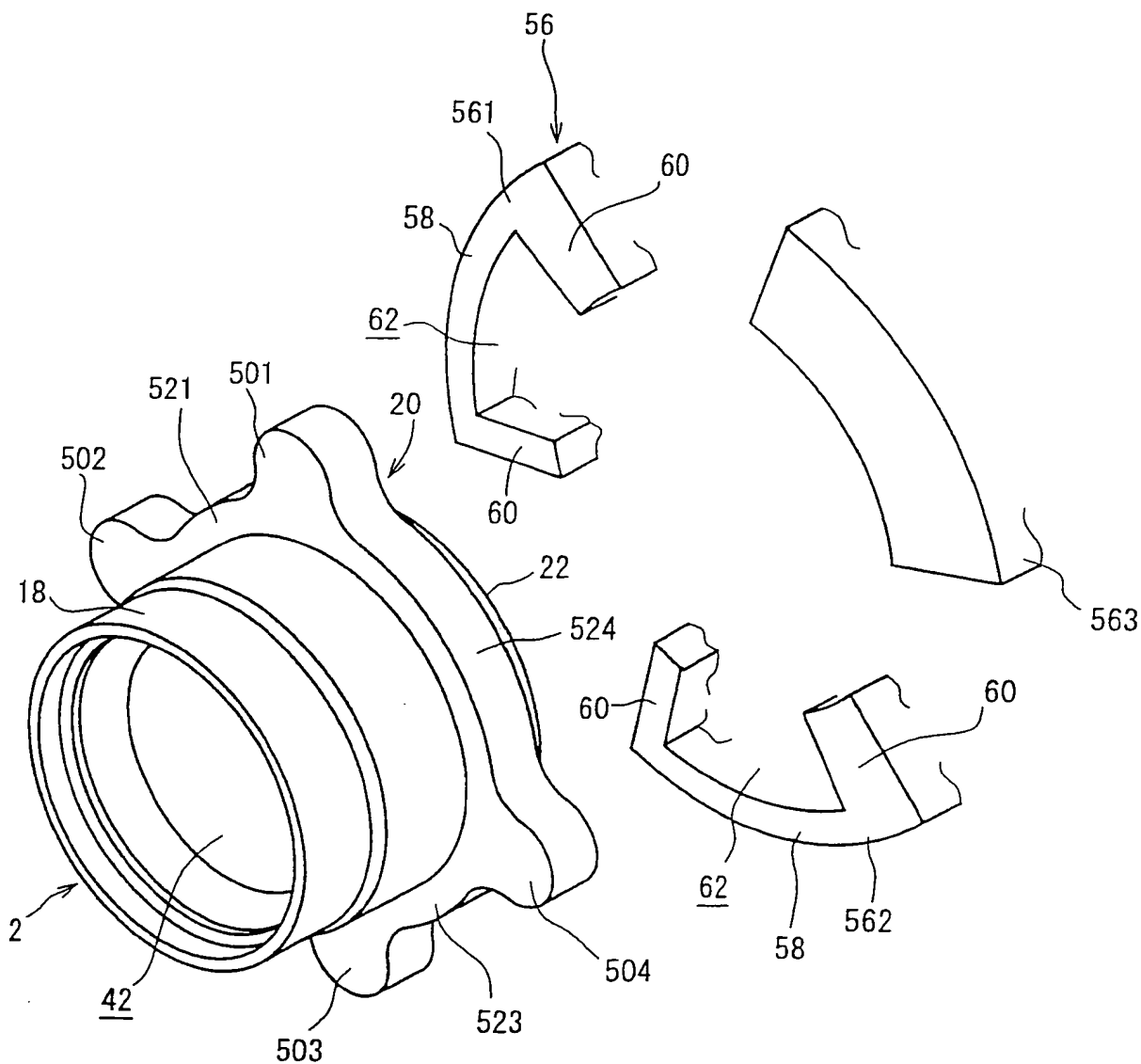
F I G. 1



F I G. 2



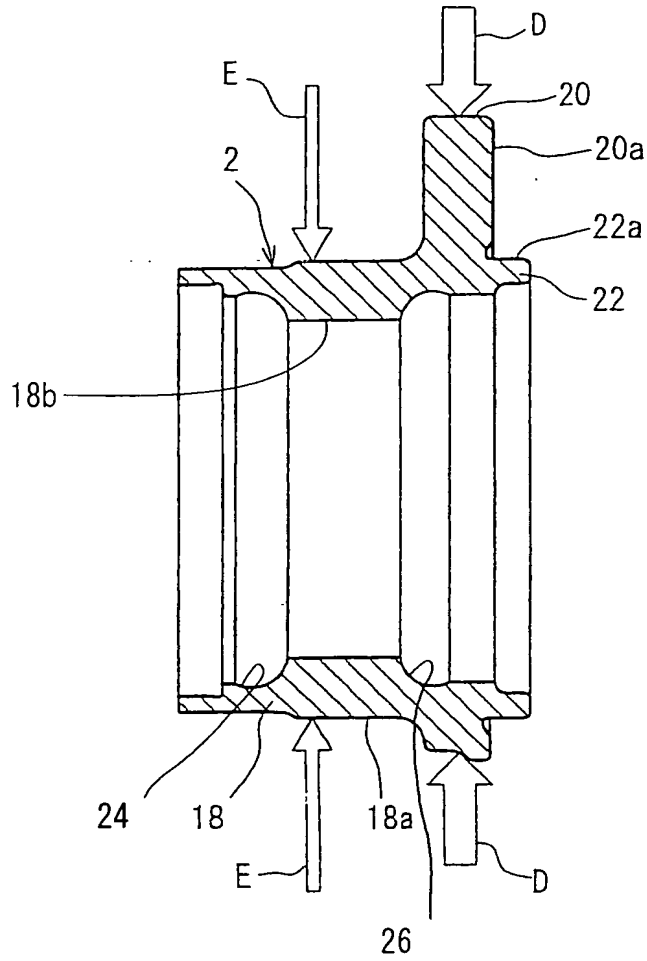
F I G . 3





Title: METHOD OF MANUFACTURING BEARING DEVICE FOR VEHICLE

F I G . 5



F I G . 6

